

FILTAIR® 130

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**Welding Safety
and Health** 

Quick Specs

Applications

Contractors
Maintenance and
repair operations
Light fabrication

Processes

Stick (SMAW)
Flux-cored (FCAW)
MIG (GMAW)
TIG (GTAW)

Filter Media 31 sq. ft. (2.88 sq. m)

Accu-Rated™ Airflow 132 cfm (62 L/sec.)

Sound Level 68.5 dBA at 5 ft. (1.5 m)

Motor Specifications 1.27 kW

Input Power 115 V, 1-phase, 60 Hz at 11 A

Dimensions H: 23 in. (584 mm)
W: 12 in. (305 mm)
D: 12 in. (305 mm)

Net Weight 46 lb. (21 kg)

Portable fume extraction system designed specifically for welding.

The powerful high-vacuum system with a MERV 15 high-efficiency cleanable filter is ideal for contractors, maintenance and repair, and light fabrication.

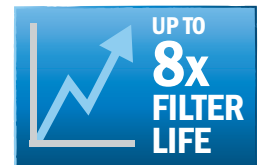


See accessories for
attachment options.

Have a certified industrial hygienist test the air in your facility to determine equipment requirements and ensure adequate protection from contaminants.



High-efficiency filter
designed to capture weld fume



FilTek™ XL cleanable
filters last longer



Lightweight and
portable



Quieter for a safer,
more productive work area



Fume extractor is warranted for one year, parts and labor.



Miller Electric Mfg. Co.
An ITW Welding Company
1635 West Spencer Street
P.O. Box 1079
Appleton, WI 54912-1079 USA

Equipment Sales US and Canada
Phone: 866-931-9730
FAX: 800-637-2315
International Phone: 920-735-4554
International FAX: 920-735-4125

MillerWelds.com
    



Cleaner Air with Filtek XL Filters

The Filtek XL filter's higher MERV rating means unrivaled filtering performance.

Filters are rated on a MERV scale, which measures filter efficiency based on particle count. MERV ratings range from 1–16, with 16 being the best at filtering small particles—such as those found in weld fumes. The vast majority of weld fumes are less than one micron in diameter, or roughly 1/100th the width of a human hair.

Filters in common air filtration systems often have MERV ratings between 7–11. Filtek XL filters are rated at class-leading MERV 15 to capture up to 95 percent of weld fume particulates including those found in hexavalent chromium.

MERV Comparison

| Applicable Weld Fume MERV Rating Categories ¹ | Particle Size Range Efficiency % ² | | |
|--|---|-----------|------------|
| | 0.3 to 1 µm | 1 to 3 µm | 3 to 10 µm |
| 10 | Not Rated | 50–65% | 85% |
| 11 | Not Rated | 65–80% | 85% |
| 12 | Not Rated | 80–90% | 85% |
| 13 | <75% | 90% | 90% |
| 14 | 75–85% | 90% | 90% |
| 15 Miller® Filtek XL | 85–95% | 90% | 90% |
| 16 | ≥95% | ≥95% | ≥95% |
| HEPA ³ | ≥99.7% | ≥99.7% | ≥99.7% |
| Weld Fume Composition ⁴ | 75–95% | ≤15% | ≤10% |

¹American Society of Heating, Refrigeration and Air Conditioning Engineers (ASHRAE) 52.2

²National Air Filtration Association (NAFA) Guide

³HEPA filters are depth loading and have high restrictions to air flow, reducing system performance versus Filtek XL filters.

⁴Jenkins, Pierce, Edgar, Particle Size Distribution of GMAW and FCAW

Features

Filter Service Indicator

Filter service indicator alerts the operator when the filter needs to be cleaned to maintain extraction performance and increase filter life.



Portable

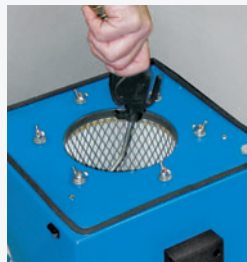
At only 46 pounds (21 kg), the vertical-shaped extraction machine is easy to move around, or be at your side in a workbasket. Includes 20-foot (6 m) power cord and 8-foot extraction hose. Add the 17- or 34-foot extraction hose to add portability to the extractor.



Filtek XL Surface-Loading Filter

Filtek XL surface-loading filter is manually cleanable with dry compressed air, extending its life up to eight times that of conventional filters.

Benefits include lower cost of operation and eliminates the need to send extra filters to most jobsites.



Air Flow Adjustment with Guard

Front-panel-mounted air flow adjustment makes it easy to set the proper amount of extraction when using a funnel nozzle, slotted nozzle, or Bernard™ fume extraction gun.



Particulate Bin

Particulate bin provides easy and convenient access to empty the collected weld fume particulate.



Quiet

The FILTAIR 130 is quiet to provide a safer and more productive work area. At up to 70 percent quieter than some other extractors, the FILTAIR 130 is only 68.5 dB at 5 feet (1.5 m).



Specifications (Subject to change without notice.)

| Filter Media | Accu-Rated™ Airflow | Sound Level | Motor | Input Power | Dimensions | Net Weight |
|----------------------------|---------------------|---------------------------|---------|----------------------------------|--|----------------|
| 31 sq. ft. (2.88 sq. m) | 132 cfm (62 L/sec.) | 68.5 dBA at 5 ft. (1.5 m) | 1.27 kW | 115 V, 1-phase, 60 Hz at 11 A | H: 23 in. (584 mm) W: 12 in. (305 mm) D: 12 in. (305 mm) | 46 lb. (21 kg) |

Genuine Miller® Accessories



FilTek™ XL Filter 301267
Manually cleanable flame-resistant (FR rated) replacement filter for FILTAIR 130.



Extraction Hose
300896 17-foot (5.2 m) length
300897 34-foot (10.4 m) length



Slotted Magnetic Nozzle 300895
12-inch-wide (305 mm) nozzle with magnetic base.



Flexible Funnel Magnetic Nozzle 300668
Flexible funnel nozzle with magnetic base.

Bernard™ Fume Extraction Guns



Bernard™ Clean Air™ Fume Extraction Gun Series

Reduce smoke at the source with the industrial-duty Bernard Clean Air fume extraction MIG gun! Maintaining a clean, more compliant work environment is important, and Bernard understands the need for a reliable fume extraction solution.

- Suitable for use with solid and flux-cored wires in 400-, 500- and 600-amp models.
- Redesigned to closely match the weight, handle size, durability and industrial-grade performance of regular Bernard MIG guns.
- Easily slide nozzle shroud to one of four positions to optimize fume capture, gas flow and weld access.
- 360-degree hose swivel for greater flexibility and balance.
- Vacuum hose is crush- and snag-resistant, and is durable enough to eliminate the need for a bulky vacuum hose cover in most conditions.



Bernard™ FILTAIR® Fume Extraction Gun Series

Extract fumes at the weld bead with the Bernard FILTAIR fume extraction MIG gun to help maintain a clean working environment!

- Suitable for use with solid and flux-cored wires in 300- and 400-amp models.
- Vacuum control on front of handle allows balance of suction with shielding gas flow to protect against porosity.
- Vacuum hose swivel on rear of handle improves flexibility and reduces wrist fatigue.

To order fume extraction guns, visit BernardWelds.com. When ordering gun, be sure to include the Bernard gun adapter.

Ordering Information

| Equipment and Options | Stock No. | Description | Qty. | Price |
|--|---------------|---|------|-------|
| FILTAIR® 130 | 300595 | Comes complete with filter, 8 ft. hose and 20 ft. power cord | | |
| Replacement Filter | | | | |
| FilTek™ XL Filter | 301267 | Manually cleanable, FR rated | | |
| Accessories | | | | |
| Extraction Hose | 300896 | 17 ft. (5.2 m). Effective with serial number MG350007D | | |
| | 300897 | 34 ft. (10.4 m) Effective with serial number MG350007D | | |
| Slotted Magnetic Nozzle | 300895 | 12-inch (305 mm) width. Effective with serial number MG350007D | | |
| Flexible Funnel Magnetic Nozzle | 300668 | Flexible funnel nozzle with magnetic base | | |
| Recommended Fume Guns | | | | |
| Bernard™ Clean Air™ Fume Extraction Gun | | 400-, 500- and 600-amp MIG guns available. To order, visit BernardWelds.com. When ordering gun, be sure to include the Bernard gun adapter | | |
| Bernard™ FILTAIR® Fume Extraction Gun | | 300- and 400-amp MIG guns available. To order, visit BernardWelds.com. When ordering gun, be sure to include the Bernard gun adapter | | |

Date:

Total Quoted Price:

Distributed by:

